## PATENT COOPERATION TREAT

**PCT** 

10/527177

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	1							
Applicant's or agent's file reference FOR FURTHER ACTION See Form PCT/IPEA/416								
55530 PCT sb/ak  International application No.  International filing date (day/month/year)  Priority date (day/month/year)								
international application (v.								
PC1/SE2003/001403 10:03:2003								
International Patent Classification (IPC) or national classification and IPC								
F28D 9/00, F28F 9/00, B23P 15/26								
Applicant								
Alfa Laval Corporate AB et al								
<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> </ol>								
2. This REPORT consists of a total of 3 sheets, including this cover sheet.								
3. This report is also accompanied by ANNEXES, comprising:								
a. (sent to the applicant and to the International Bureau) a total of sheets, as follows:								
sheets of the description, claims and/or drawings which have been amended and are the basis of th	is report							
and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 60 Administrative Instructions).	7 of the							
sheets which supersede earlier sheets, but which this Authority considers contain an amendment the	at goes							
beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I a Supplemental Box.	nd the							
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))	, to=							
, containing a sequence listing and/or tables related thereto, in compure readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 or	f the							
Administrative Instructions).								
4. This report contains indications relating to the following items:								
Box No. I Basis of the report								
Box No. II Priority								
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicabil	regard to novelty, inventive step and industrial applicability							
Box No. IV Lack of unity of invention								
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial								
applicability; citations and explanations supporting such statement  Box No. VI Certain documents cited								
Box No. VII Certain defects in the international application								
Box No. VIII Certain observations on the international application								
Doct 10. 111 Octobril odd vallond on are international approximation								
Date of submission of the demand Date of completion of this report								
17.03.2004 21.05.2004	21.05.2004							
Name and mailing address of the IPEA/SE Authorized officer	Authorized officer							
Patent- och registreringsverket Box 5055	•							
S-102 42 STOCKHOLM Annette Riedel / JA A								
Facsimile No. +46 8 667 72 88 Telephone No. +46 8 782 25 00  Form PCT/IPEA/409 (cover sheet) (January 2004)								

PCT/SE2003/001405

Box	No. I	Basis of the report					
1.	<ol> <li>With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.</li> </ol>						
	This report is based on a translation from the original language into the following language English, which is the language of a translation furnished for the purposes of:						
	international search (under Rules 12.3 and 23.1(b))						
		publication of the international application (under Rule 12.4)					
		international preliminary examination (under Rules 55.2 and/or 55.3)					
2.	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):						
	$\boxtimes$	the international application as originally filed/furnished					
	同	the description:					
		pages as originally filed/furnished					
		pages* received by this Authority on					
		pages* received by this Authority on					
		the claims:					
		pagesas originally filed/furnished					
		pages* as amended (together with any statement) under Article 15					
		pages* received by this Authority on					
		pages* received by this Authority on					
ĺ		the drawings:					
		pages as originally filed/furnished					
		pages* received by this Authority on  pages* received by this Authority on					
ĺ		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.					
3.		The amendments have resulted in the cancellation of:					
1		the description, pages					
		the claims, Nos.					
1		the drawings, sheets/figs					
	•	the sequence listing (specify):					
		any table(s) related to the sequence listing (specify):					
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).  the description, pages the claims, Nos. the drawings, sheets/figs the sequence listing (specify):					
		any table(s) related to the sequence listing (specify):					
*	* If item 4 applies, some or all of those sheets may be marked "superseded."						

## INTERNATIONAL PREZIMINARY REPORT ON PATENTABILITY

ternational application No.

PCT/SE2003/001405

Во	k No. V	Reasoned statement un citations and explanati	nder Article 3 ons supporti	5(2) with regard to novelty, inventive g such statement	step or industrial applicability;
1.	Statement				
	Nove	ity (N)	Claims	1-22	YES
	11010		Claims		NO NO
	Inven	ative step (IS)	Claims	1-22	YES
			Claims		NO
	Indus	strial applicability (IA)	Claims	1-22	YES
İ		••	Claims		NO .

## 2. Citations and explanations (Rule 70.7)

The invention refers to a plate heat exchanger and a method for its manufacture. The plate heat exchanger includes a number of heat exchanger plates (1), which are substantially parallel to an extension plane and arranged adjacent to each other in a plate package (2). A first end plate (8) and a second end plate (9) are arranged on a respective side of the plate package. A first tie sheet (10) and a second tie sheet are arranged on a respective side of the plate package substantially perpendicular to the extension plane. At least one connection member (17) extends between said tie sheets outside one of the end plates (9) and at least one beam (16) extends outside the second end plate (8) in parallel to an extension plane in engagement with said attachment of each tie sheet (10).

Documents cited in the International Search Report:

D1: DE3616746 A1
D2: GB2130354 A
D3: FR2420114 A
D4: EP0384305 A1
D5: US5597453 A
D6: FR2314460 A

The cited documents represent the general state of the art, and the invention defined in claims 1-22 is not disclosed by any of these documents. The cited prior art does not give any indication that would lead a person skilled in the art to the claimed heat exchanger or manufacturing method. Hence, the invention defined in claims 1-22 is novel and is considered to involve an inventive step. The industrial applicability is evident.